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(71) Applicant (for all designated States except US): LONZA AG [CH/CH]; Münchensteinerstrasse 38, CH-4052 Basel (CH).

(72) Inventor; and

(75) Inventor/Applicant (for US only): MICHEL, Dominique [CH/CH]; Rue du Stade 22, CH-3960 Sierre (CH).

(74) Common Representative: LONZA AG; Münchensteinerstrasse 38, CH-4052 Basel (CH).

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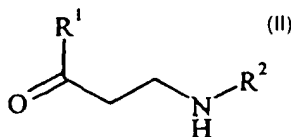
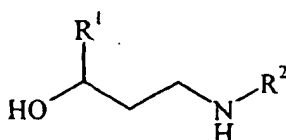
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(54) Title: PROCESS FOR THE PREPARATION OF *N*-MONOSUBSTITUTED  $\beta$ -AMINO ALCOHOLS



R<sup>1</sup> and R<sup>2</sup> are as defined above.

(57) Abstract: The invention relates to a process for the synthesis of *N*-monosubstituted  $\beta$ -amino alcohols of formula (I) and/or an addition salt of a proton acid, wherein R<sup>1</sup> and R<sup>2</sup> independently represent alkyl, cycloalkyl, aryl or aralkyl, each being optionally further substituted with alkyl, alkoxy and/or halogen via direct preparation of *N*-monosubstituted  $\beta$ -amino ketones of formula and its addition salts of proton acids, wherein